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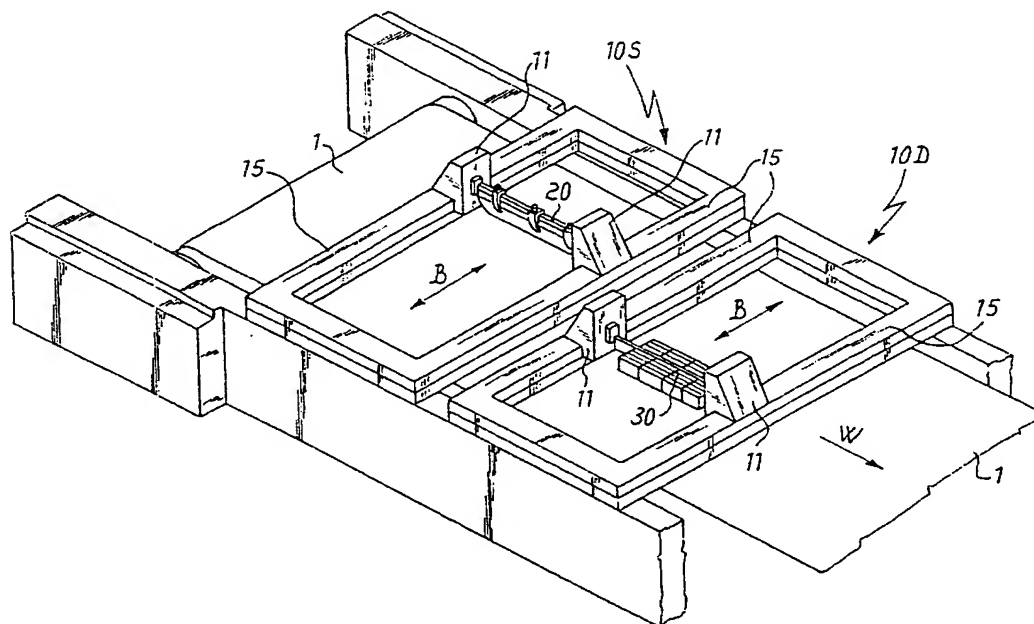
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(54) Title: **SCREEN PRINTING MACHINE HAVING A REPLACEABLE INK JET PRINTING UNIT**

(57) Abstract: There are disclosed a station (10) for applying substances to a substrate (1,50), a machine comprising at least one of these stations and a method for applying substances to a substrate. The individual station (10) is provided with at least one mobile printing bridge (11) on which it is possible to install and control either an assembly (20) for applying substances in screen printing mode or an assembly (30) for applying substances in digital mode.

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